Catalog

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Sealing profiles





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Recommendations for setup of adhesived profiles



Work on dry surface (avoid condensation) Travailler sur surface sèche (éviter la condensation)



Laying surface must be clean (remove oil, dust and grease) La surface réceptive doit être propre (supprimer si besoins, huile, poussière et graisse)



Respect the temperature of implementation (between 15 and 50°C, optimal being between 17 and 28°C) Respecter la température de mise en oeuvre (entre 15 et 50°C, idéal entre18 et 25°C)



Avoid touching sensitive surfaces (adhesive and laying surface) Eviter de toucher les surfaces sensibles (adhésif et surface réceptrice au support)



Apply a sufficient pressure (from 1 to 2 kg/cm² between adhesive and support)

Appliquer une pression suffisante (1 à 2 kg/cm² à l'interface adhesif + support)



All values are given in mm, as indicatives



Protection gasket

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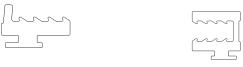
Gasket with adhesive

в

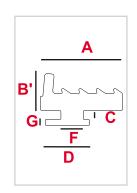
p		P 201	P 202	AC 20
	A B	11 6	8 5	20 8
		AC 40	BC 20	P 203
	A B	40 20	20 38	8.1 3.2



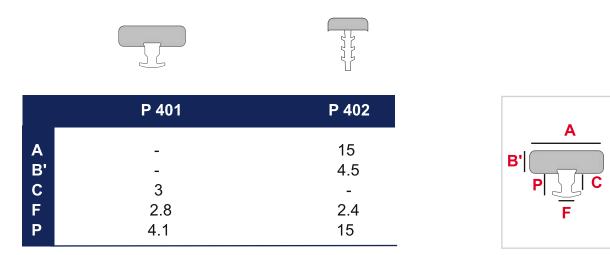
Gasket to slide



	P 301	P 302
Α	16.6	17
B'	7.4	14
С	1.8	1.8
D	8.9	8.9
F	4.5	4.8
G	1.2	1.2



Gasket to clip

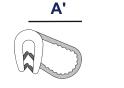




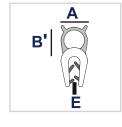


Gasket with tubbing









	T 101	TS 10	TS 15
A A'	- 14.4	9	12
А В' Е	- 1.4 / 2.4	- 10 1.5 / 2.5	- 15 2.5 / 3.5
E	1.4 / 2.4	1.572.5	2.5/3.5





	TC 12	TC 21
A	15.6	16
В'	12	20
Ε	1.5 / 2.5	2.5 / 3.5





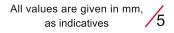


	MF 05	MF 07	MF 08
Α	6	9.6	11
В	5	7.15	8





	MF 10	MF 10S
Α	9	9
В	10	10
	- (HUTC)	HINSON®



Gasket with tubbing

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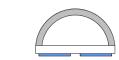




	MF 14	MF 17+	MF 18
Α	12	9.5	15
В	14	17	18







	MF 18S	MF 25
Α	15	25
В	18	14





T 301

13

7

1.75

6

3

1.5



T 302

8

10.5

1.2

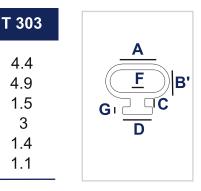
6.7

4

0.8



3







Α

В'

С

D

F

G





<u>A</u>		T 401	T 402	Т 403
P C C	A	7	7.5	9
	B'	4.9	15.5	12
	C	1.3	1.4	1.8
	F	2.6	3.4	4.3
	P	2.5	3.5	3.8

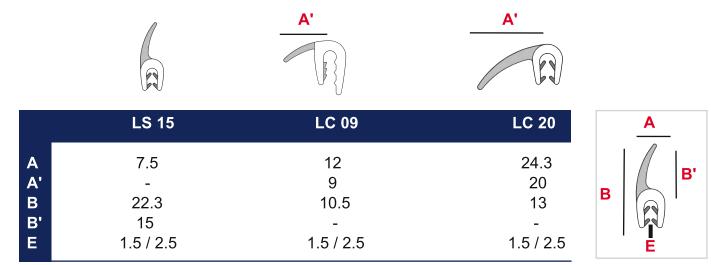
Gasket to fix



		T 501	T 502
B	A	18.8	25
	B	18	6.6



Gasket to slide

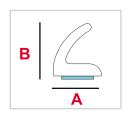


Gasket with adhesive





	L 201	L 202
A	12	3.5
B	13	4.6





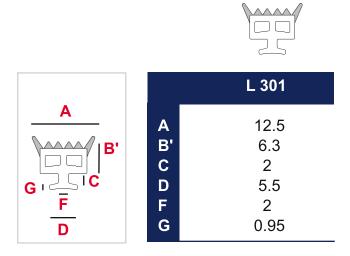
	L 203
A	29
B	4.5





All values are given in mm, as indicatives

Gasket to slide



Gasket to clip



Α		L 401	L 402	L 403
M B	Α	11.3	11.4	13.6
	B'	9.2	11.2	4
P ROFC'	С	1.6	1.5	1.6
—	F	3.5	3.5	5
F	Р	3.5	3.5	3.8



	L 404	L 405	L 406
А	14	19.6	11.8
В'	5		3
С	1.6	1.8	1.5
F	5	3.8	5.6
P	3.8	5.7	3



All values are given in mm, as indicatives

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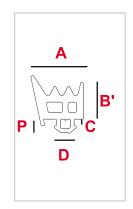
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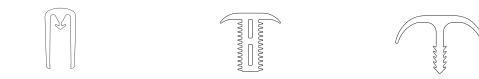
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US





	L 407	L 408	L 409
Α	12	9.8	34
B'	7.5	1.9	-
С	1.4	0.75	3.25
D	4	4	-
F	-	-	5.2
Ρ	3	2.9	6.2



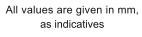


	L 410	L 411	L 412
Α	17.8	29	34
B'	-	3	-
С	2	1.5	8
F	1.6	8	2.8
Ρ	4.8	25	19.6



	L 413	L 414	L 415
Α	20	16	15
B'	-	2.3	13
С	2.4	1.7	1.5
F	4.4	4.8	5
Ρ	3.9	3.5	3.7





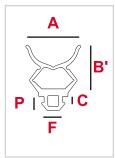
HUTCHINSON® -6

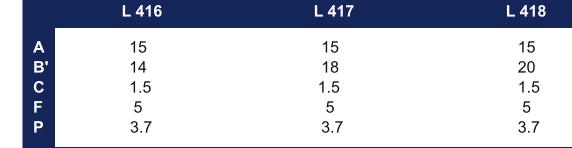
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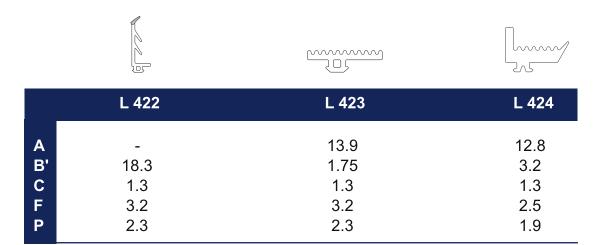
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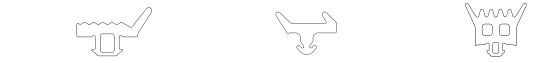


	L 419	L 420	L 421
Α	9.25	17.6	-
B'	12.6	4	18.10
С	-	2	1.3
F	5.6	3.9	3.2
Ρ	3.85	3.2	2.3





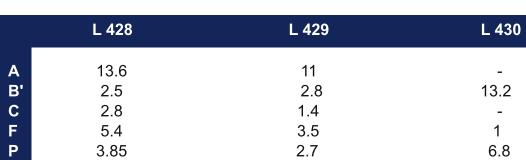
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	L 425	L 426	L 427	Α
Α	12.3	9.6	13.3	
B'	2.4	1.5	7.7	
С	2	1.9	1.2	PILLY
F	3.9	2	2.9	
Ρ	3.1	3.4	2.5	F



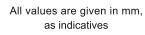




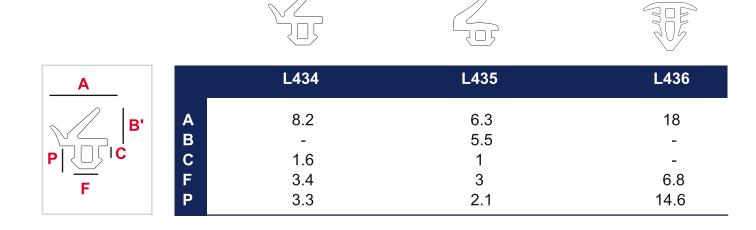


	L 431	L 432	L 433
Α	11.8	14.5	11.8
В	-	12	-
B'	-	3	-
С	2.5	1.7	2.5
F	4.4	4.4	4.2
Ρ	4.5	2.8	4.5



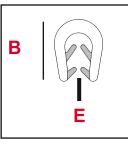


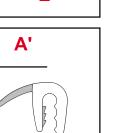
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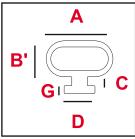


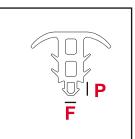
CHARACTERISTICS

- A: Total width
- A': Position of the lip
- B: Total height
- B': Height of tightness part
- C : Height between clipping and tightness part
- D: Width of the foot
- **E** : Edge thickness
- F: Width of the foot
- G: Height of the foot
- P: Height of clipping part

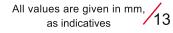












MATERIALS DATA

Protection gasket	COLORS	MATERIAL		PAGE
Gasket with clamp				
BT 02	Black	EPDM - 95 shA / 60 shA	Compact	3
BT 03	Black	EPDM - 95 shA / 60 shA	Compact	3
BT 04	Black	EPDM - 95 shA / 60 shA	Compact	3
BT 05	Black	EPDM - 95 shA / 60 shA	Compact	3
P101	Black	EPDM - 70 shA	Compact	3
Gasket with adhesive				
P201	Black	EPDM - 70 shA	Compact	3
P202	Black *	TPE - 90 shA / 90 shA	Compact	3
AC 20	Black	EPDM - 70 shA	Compact	3
AC 40	Black	EPDM - 70 shA	Compact	3
BC 20	Black	EPDM - 70 shA	Compact	3
P203	Black	TPE	Foam	3
Gasket to slide				
P301	Black	EPDM - 70 shA	Compact	4
P302	Black	EPDM - 70 shA	Compact	4
Gasket to clip				
P401	Black	EPDM - 70 shA	Compact + foam	4
P402	Black	EPDM - 60 shA / 70shA	Compact	4
Gasket with tubbing				
Gasket with clamp				
T101	Black	EPDM - 90 shA / 60 shA	Compact + foam	5
TS 10	Black	EPDM - 95 shA / 70 shA	Compact + foam	5
TS 15	Black	EPDM - 90 shA / 60 shA	Compact + foam	5
TC 12	Black	EPDM - 90 shA / 60 shA	Compact + foam	5
TC 21	Black	EPDM - 90 shA / 60 shA	Compact + foam	5
Gasket with adhesive				
MF 05	Black	EPDM - 95 shA	Compact + foam	5
MF 07	Black			5
MF 08	Black	EPDM - 95 shA	Compact + foam	5
MF10	Black	EPDM - 95 shA	Compact + foam	5
MF 10S	Black	EPDM - 60 shA	Compact + foam	5
MF 14	Black	EPDM - 95 shA	Compact + foam	6
MF 17+	Black	EPDM - 70 shA	Compact + foam	6
MF 18	Black	EPDM - 95 shA	Compact + foam	6
MF 18S	Black	EPDM - 95 ShA EPDM - 70 shA	Compact + foam	6
MF 25	Black	EPDM - 70 ShA EPDM - 95 shA	Compact + foam	6
Gasket to slide				
T301	Black	EPDM - 70 shA	Compact	6
T302	Black	EPDM - 80 shA	Compact	6
T303	Black	EPDM - 95 shA / 60 shA	Compact	6
Gasket to clip			_	
T401	Black	EPDM - 60 shA	Compact	7
T402	Black	EPDM - 70 shA	Compact	7
T403	Black	EPDM - 70 shA	Compact	7
Gasket to fix				
T501	Black	EPDM - 70 shA	Compact	7
T502	Black	EPDM - 70 shA	-	7
			Compact	





Gasket with lip	COLORS	MATERIAL		PAGE
Gasket with clamp				
LS 15	Black	EPDM - 95 shA / 60 shA	Compact	8
LS 09	Black	EPDM - 95 shA / 60 shA	Compact	8
LC 20	Black	EPDM - 95 shA / 60 shA	Compact + foam	8
Gasket with adhesive				
L201	Black	EPDM - 60 shA	Compact	8
L202	Black	EPDM - 80 shA	Compact	8
L203	Black	TPE - 75 shA - 55 shD	Compact	8
Gasket to slide				
L301	Black	TPE - 90 shA / 58 shA	Compact	9
Gasket to clip				
L401	Black	EPDM - 70 shA	Compact	9
L402	Black	EPDM - 70 shA	Compact	9
L403	Black	EPDM - 70 shA	Compact	9
L404	Black	EPDM - 70 shA	Compact	9
L405	Black	EPDM - 70 shA	Compact	9
L406	Black	EPDM - 70 shA	Compact	9
L407	Black	EPDM - 70 shA	Compact	10
L408	Black	EPDM - 70 shA	Compact	10
L409	Black	EPDM - 70 shA	Compact	10
L410	Black	EPDM - 70 shA	Compact	10
L411	Black	EPDM - 70 shA	Compact	10
L412	Black	EPDM - 80 shA	Compact	10
L413	Black	EPDM - 80 shA	Compact	10
L414	Black	EPDM - 70 shA	Compact	10
L415	Black	EPDM - 70 shA	Compact	10
L416	Black	EPDM - 70 shA	Compact	11
L417	Black	EPDM - 70 shA	Compact	11
L418	Black	EPDM - 70 shA	Compact	11
L419	Black	EPDM - 70 shA	Compact	11
L420	Black	EPDM - 70 shA	Compact	11
L421	Black and Grey	EPDM - 70 shA - 75 shA	Compact	11
L422	Black and Grey	EPDM - 70 shA - 75 shA	Compact	11
L423	Black	EPDM - 70 shA	Compact	11
L424	Black	EPDM - 70 shA	Compact	11
L425	Black	EPDM - 70 shA	Compact	12
L426	Black	EPDM - 80 shA	Compact	12
L427	Black	EPDM - 80 shA	Compact	12
L428	Black	EPDM - 70 shA	Compact	12
L429	Black	EPDM - 70 shA	Compact	
L430	Black	EPDM - 70 shA	Compact	12
L430	Black	EPDM - 70 ShA EPDM - 70 shA		12
			Compact	12
L432	Black	EPDM - 70 shA	Compact	12
L433	Black	EPDM - 70 shA	Compact	12
L434	Black	EPDM - 70 shA	Compact	13
L435	Black	EPDM - 70 shA	Compact	13
L436	Black	EPDM - 70 shA	Compact	13



GENERAL RECOMMENDATIONS

Handling & Manipulation

• manipulate the packaging carefully : do not perforate them, avoid shocks, do not stack (unless mentioned otherwise on the packaging itself or on the pallet)

- · transport sheltered from bad weather and dust
- do not allow any contact with aggressive products (solvents, volatile compounds, grease, oil, abrasives, etc.)
- if a problem occurs on reception, always add characterized reserves corresponding to the problem on the delivery note so that we can initiate

receivable recourse with the transporter

· keep the product in its original packaging until it is actually used

Storage conditions

- · conforming with standard NF T 46-022 applicable standard
- in clean dry rooms (maximum humidity 65%), and well ventilated (no condensation) rooms
- protected from direct light: sunlight and artificial light with high UV content
- at a temperature between 5 and 25°C (unless specifically mentioned otherwise for the product)
- during a maximum period of 6 months after reception (unless specifically mentioned otherwise for the product)
- assure that traceability is maintained and apply regular stock rotation (FIFO method)

Installation & product life

• during the packaging opening and the assembly operations, avoid the use of aggressive tools (cutter blade, screwdriver tip, etc.) that could damage the product

- install the product only above 10°C
- do not expose to temperatures below -40°C or above 85°C (unless specifically mentioned otherwise for the product)
- wear gloves when manipulating the product
- avoid contact with aggressive products (solvents, grease, abrasives, etc.)
- if the Fit Gaskets equipment is used, respect recommendations given in the equipment user's manual, including for maintenance purposes

• do not apply any torsion, tension or compression stresses to the product during installation, if not justified by its final use : that could irreversibly degrade its functions

- · eliminate any product that has been irreversibly deformed or degraded
- · assure traceability throughout the use of the product
- no installation aid product may be used without prior checking: please contact us

• if cleaning products must be used, take soapy water or commercially available solutions based on dilute alcohol: do not use liquid containing solvents (White Spirit, etc.)

Guarantee exclusions

- has not been used abnormally (extreme temperatures, defective installation or installation not conforming with standard practice, failure to respect our recommendations, etc.)
- standard practice, failure to respect our recommendations, etc.)

 - has not been degraded either due to a chemical (aggressive liquids, solvents, etc.) or animal cause, or due to defective storage conditions (storage of an opened packaging, dirt, tangles)

- has not been submitted to normal ageing (normal change to aesthetics, performance, etc.).

Warning notes

The product according to the attached description has been designed, developed and made based on the recommendations appearing in your call for bids and for use of this product strictly limited to the use described in the said call for bids. Please contact us for any other use.

We recommend that you should read our technical datasheets carefully and follow the usage instructions, usage recommendations and any contraindications about our products scrupulously. Do not hesitate to contact us if you need any further information.

The content of our technical datasheets is the result of extensive development work and our long experience with potential applications. Appropriate use of our products will depend on the thoroughness with which information given in these documents is treated, it being understood that this information is given only for guidance purposes. However, this factor is beyond our control since we do no know the data that you used, nor more generally the conditions of the planned use of our products. You must check that this information is only used by competent people, check how the products are used and make the necessary verifications, particularly carrying out tests before use and requesting the assistance of our technical services when necessary.





Any guarantee that we provide on our product will only be effective if the product:

TERMS AND CONDITIONS

THE ACT OF SENDING AN ORDER TO OUR COMPANY ENTAILS ACCEPTANCE BY THE CUSTOMER OF OUR GENERAL TERMS AND CONDITIONS OF SALE SET OUT BELOW, NOTWITHSTANDING ANY CONTRARY CLAUSE ON THE CUSTOMER'S PART AT ANY TIME AND IN ANY WHATSOEVER FORM

Article 1 - ORDERS: Orders placed with us shall be binding on us only when the object of a written acceptance from us.

An order shall comprise

 the contract signed by both parties or the order form and acknowledgement of receipt,
 if necessary, specific supplementary terms and conditions and/or special terms and - these general terms and conditions of sale which shall form an integral part of the order.

We reserve the right, within the strict framework of quality rules, during execution of the order, to make any modifications to our products rendered necessary by compelling circumstances such as a change to technical standards of production methods, legislative provisions or regulations affecting the terms and conditions of execution of the order, without, however, affecting the essential characteristics of the products. If such modifications make it impossible or more difficult to execute certain stipulations of the order, in particular regarding price or delivery time, we shall communicate the appropriate justifications to the customer, and an additional clause on the order will be signed formalising the necessary modifications.

Article 2 - PRICES

Article 2 - PRICES: Our scales of charges, including volume discounts, are shown in our price lists. They are available to customers and will be sent on request. Our price lists do not constitute an offer and may be modified without prior notice. Our products are always invoiced at the price in force on the date of delivery. Our prices are quoted exclusive of tax, ex-works, carriage and packing invoiced separately.

Article 3 - DELIVERY - ACCEPTANCE:

3.1 Delivery Whatever terms and conditions of delivery agreed, delivery times are given for guidance only, with no promise by us. Late delivery cannot be used as grounds for compensation or for cancellation of the order.

with no promise by us. Late delivery cannot be used as grounds for compensation or for cancellation of the order. Deliveries, unless otherwise expressly agreed, shall be deemed effected in our factories or our depots (or those of our suppliers or sub-contractors) by handing over to the carrier of our choice and after customs clearance, if necessary (FCA our production unit or our depot). In the event of express agreement to the contrary resulting in a derogation from this principle, we can only be held liable for damage or loss arising during transport if the customer has completed the formalities of Article 105 of the French Commercial Code and we have been informed by registered letter with acknowledgement of receipt within the period stipulated in said Article 105. We shall be released from our obligation to deliver in the event of force majeure. Quantities ready to be delivered at the time of the occurrence of an event of force majeure. Muantities be accepted by the customer. No returns the agreed without our express prior agreement. If the customer does not take possession of the products directly or through his carrier at the place and on the date agreed with us, he is nonetheless bound to make the payments stipulated in the contract as if the products had been delivered. In the event of the customer's failure to collect and pay for the products, we shall be entitled to store said products at the customer's failure to callect and pay for the products, we shall be entitled to demand reimbursement of all expenses incurred in execution of the contract.

3.2 Acceptance

3.2 Acceptance Saving special agreement, acceptance of our products shall take place at our works or at those of our suppliers or sub-contractors on the date agreed in the order. If the product forming the object of supply is to be assembled or installed by ourselves or by our sub-contractors, the customer shall proceed to acceptance of the product when assembled or installed in the place stipulated in the order and shall issue an acceptance

report to us. However, the product shall be deemed accepted on the first of the following dates:

- the day of first use by the customer, - one month after commissioning if the customer has not conducted or arranged for accentance

- fifteen days after the customer has been formally notified that the acceptance procedure is to be conducted.

Article 4 - PAYMENT:

Afficience 4 - PAINENT: Our products are invoiced on delivery and must be paid by the customer within forty five (45) days end of the month. We reserve the right to demand a deposit or payment against order and the customer shall be bound to effect payments without deduction (expenses, taxes, duties etc.) with the exception of a discount on the terms and conditions below. In the case of early payment agreed by us, the customer may deduct a discount calculated in accordance with the following formula: Invoice amount payable x (i) x (nd) 365×100

Invoice amount payable x (i) x (nd) Mere (i) is the annual rate of legal interest and (nd) is the number of days yet to run between the date of credit (bank transfer) or the cheque clearance date (date of dispatch + eight days) and the due date 60 days of the end of the month of dispatch. The discount thus calculated shall be deemed inclusive of tax and the net amount before tax shall be deducted from our taxable turnover. The amount of VAT deductible by the customer shall be that shown on the invoice less the calculated discounts. If the customer has promised to make payment on cash terms, i.e. within ten days of the date of invoice, the amount of the discount will be shown on the invoice and deducted from the price. Payments are to be sent to the address shown on the front of the invoice. Failing which, they are to be sent to Centre Administratif HUTCHINSON, 17 rue André Boulle, 86107 Chatellerault Cedex. All invoices are to be paid on the due date even in the event of dispute over the description or contents that will, if necessary, be the object of a subsequent adjustment. However, no complaint will be considered more than 12 months after the invoice tate.

date

Saving our express agreement, under no circumstances is the customer authorised to defer or stagger the payments due.

Article 5 - INTERESTS ON ARREARS AND COMPENSATIONS : The customer shall be compelled to pay interest on arrears on the basis of a rate the amount of which shall not be less than three times the legal rate in force in France on the date of the latences: lateness

- in the event of failure to pay the price payable on the due date,
 - or in the event of part payment only or of non-acceptance of an agreement with the period slipulated or in the event of termination of business or of transfer of capital, the whole of the balance still owing becoming then legally due following default of payment.

In accordance with article L.441-6, I, 12e al. of the French "Code de commerce" a lump sum payment equal to $40 \in$ will also be payable by the customer in compensation for collection charges. The lump sum payment amount shall be added to the aforementioned interest on arrears.

arrears. Interests on arrears and lump sum payment will be payable as soon as the customer is informed by a letter of advise that they have been charged to his account. The application of the above interest on arrears and lump sum payment shall take place without prejudice to the application of other provisions laid down in these general terms and conditions, or, more generally, of any other legal provision.

Article 6 - CANCELLATION: Failure to pay the sums due at the times agreed, and failure to collect or to accept the products sold, shall lead, without need for formal notice or summons, to cancellation of the order, unless we require, as we are legally entitled to do, execution of the order. In addition, all refunds, discounts or other special advantages not having been applied and paid prior to such cancellation shall remain legally acquired by us even retrospectively if necessary, as contractual compensation and penalty.

Article 7 - RESERVE OF OWNERSHIP: Ownership of our products shall pass to the customer only on the date on which the price payable has been paid in full. This reserve of ownership shall not authorise the customer to cancel his or her order, this option being open only to us.

Lance his or her order, this option being open only to us. In consequence: 1. In the event of non-payment, the customer is absolutely forbidden to continue to use, by conversion or incorporation, pledge or resell our products over which ownership is reserved. 2. In so far as they are found in kind, in whole or in part, at the customer's premises, claims over products delivered may then be made by single registered letter with acknowledgement of receipt to the customer, a letter which will then be followed immediately by execution by us without need for a court order. Such claim may relate to all the products from the moment the customer leaves unpaid all or part of a sum due. 3. Payments by the customer regardless of the latter's allocation of same may subsequently be allocated first for application of this clause to those of our invoices corresponding to the products which have been used or resold. 4. Furthermore, the customer shall become the sole keeper of the products whose ownership is reserved from the moment of their effective transfer. In particular, he or she shall assume full responsibility and, in the event of loss or damage for any whatsoever reason, he or she shall pay the price agreed in full. He or she shall prove at first request that adequate insurance has been taken out.

Article 8 - GUARANTEE:
The guarantee we give against defects of design, materials or manufacturing of our products comprises only the replacement, modification or repair of parts acknowledged to be defective and taking wear and tear into account without any compensation being awarded for any whatsoever reason.
In particular, we can in no circumstances be required to bear costs other than those for which this clause makes us responsible, such as costs incurred by the customer or by third parties during immobilisation of the product or of the equipment into which our product has been incorporated. All claims shall on penalty of inadmissibility be sent by registered letter posted within ten days of receipt of the product. In the event of our acceptance of the claim it shall be returned carriage and packing paid. Items replaced under the guarantee are our property and are to be returned to us at the place of delivery on request.
We shall not be liable under the guarantee in the following circumstances:
defect arising from design, materials or manufacturing or assembly techniques imposed by the customer and over which we have issued reserves,
intervention on the product effected by the customer or by a third party or parties in conditions not approved by us in writing prior to the intervention,
defects or deterioration caused by the misuse or negligence of the user of the product or by an incident of force majeure or fortuitous circumstances,
failure to comply with our instructions for use,
on-going maintenance operations or replacement of parts made necessary by the normal wear and tear of the product or by its exposure to bad weather.

Article 9 - LIABILITY:

Our liability is strictly limited to the obligations defined in the order. In no circumstances shall we be liable for intangible damage (consequential loss or damage) that may be suffered by the customer. Our liability is limited all causes combined, to the contractual price of our products giving rise to the claim.

Article 10 - TOOLING:

Contribution to all or part of the costs of producing the production tooling of our products, requested from the customer in the form of a separate invoice, shall not lead to the transfer of ownership of such tooling to the customer saving express contrary agreement.

Article 11 - SECRECY: We shall retain ownership of studies, plans and drawings, models and all documents we issue or of which the customer may have obtained knowledge in the context of the order. Such items may only be used by the customer for the purposes of execution of the order. These documents are confidential and may not be distributed, published, or more generally, communicated to third parties without our prior authorisation. They must be returned to us at the first request from us. We shall retain exclusive ownership of the studies completed by us or by our representatives, staff or sub-contractors on the occasion of execution of the order.

Article 12 - FORCE MAJEURE: Our obligations shall be suspended in circumstances constituting force majeure and more generally in the event of any whatsoever stoppages of work, production accidents, fire, flood, lockout occurring on our premises, on those of our suppliers and sub-contractors, problems of importation and exportation, and in the event of the occurrence of events beyond our control and preventing us from fulfilling our obligations in normal conditions.

Article 13 - COMPETENT LAW - LEGAL VENUE: Unless otherwise specified in the Contract, any dispute relating to the Contract, including it existence, validity and/or termination shall be subject to:
 French law and to the jurisdiction of the Tribunal de Commerce de Paris if the delivery the Supply is to take place in France or outside the European Union;
 The law and to the jurisdiction of the relation of delivery, if the delivery is to take place in the European Union (other than France).
 The Purchaser and Supplier expressly renounce application of the United Nations Convention on Contracts for the International Sale of Goods (CISG), signed in Vienna on 11 April 1980.







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